

ABSTRACT OF THE DISCLOSURE

A process for producing an article having a surface color swirl effect comprising:

- 5 a) providing at least one color concentrate comprising a colorant carried
 in a mixture of a crystalline organic polymer and an amorphous
 organic polymer;
- b) providing a flowable organic polymer compatible with the color
 concentrate of step a);
- 10 c) transferring the color concentrate of step a) and the flowable organic
 polymer of step b) to an extruder or molding machine;
- d) providing sufficient heat to maintain the temperature of the mixture of
 step c) above the glass transition temperatures of the polymers of steps
 a) and b) and above the temperatures at which the amorphous polymers
15 of step a) melt or flow, but below the melting or flow temperature of
 the crystalline polymer of step a);
- e) forming an article with sufficient pressure and mixing necessary to
 impart a color swirl effect on the article surface.

20